


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-507	18.1.17	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 1144 STRESSPROOF STEEL HEX BAR
SPECIFICATION: ASTM A311 or UNS G11440
PART NUMBER: MT-1144-H [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" HEX BAR = MT-1144-H0.625

 Hawkesbury, Ontario, Canada			
TITLE AISI 1144 STRESSPROOF STEEL HEX BAR			
PART NO. MT-1144-H			REV A
TOOL NO. -		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 18/01/17	TOLERANCES:	
DRAWN BY:	VM 01/17/2018	.XXX ±.005	FRACTIONS ± 1/8
CHECKED BY:	VM 01/17/2018	.XX ±.01	ANGLES ±.5°
MFG REVIEW BY:	DP 01/17/2018	.X ±.1	SURFACE ROUGHNESS
APPROVED BY:	ML 01/17/2018	SCALE: NTS	SHEET 1 OF 1
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